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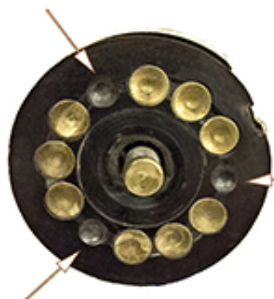
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There are two problems with the wire disc. First the disc should be .315 (5/16") thick, but was made .350 or .035 too thick. When installed, the disc will be so **tight** against the brass ring it will not allow you to turn the handle in the steering wheel. **To correct**, file the back of the disc down by .035 (1/32") or grind the top of the lower cup down .035.



The second problem are the three Black OFF detents. They are .017 deeper resulting to make it harder to move out of the detent. Take a knife and scrap the edge of the hole to taper edge.